



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D206-628-022**  
**Job Sheet 193743**



**Part No:** D206-628-022

**Job Qty:** 1 pcs

**Part Name:** Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 4/22/19

**Job Tracking No:**

**Due Date:** 5/7/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:** onden 14842

**Note:** DWG REV N/A IPP Rev:D as per ECN 766 JLM IPP Rev:E as per ecn 1118 DD verified by:EC IPP Rev:F  
10.08.13 CHG QTY OF RUBBER DD verf by:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard |      | Workcenter/Supplier   |           | MAY 06 2019 |
|----------|------------------------|-------|------------|-------------|----------|------|-----------------------|-----------|-------------|
|          |                        |       |            |             | Setup    | Run  | Workcenter / Supplier | Lead Time |             |
|          |                        |       |            |             | Hrs      | Hrs  |                       |           | Sign-off    |
| 110      | Packaging 1 - Pick Kit | 1 pcs | 5/7/19     |             | 0.00     | 0.00 | Packaging 1 - 1       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 2       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 3       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 4       |           | MAY 15 2019 |
|          |                        |       |            |             |          |      | Packaging 1 - 5       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 6       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 7       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 8       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 9       |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 10      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 11      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 12      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 13      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 14      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 15      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 16      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 17      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 18      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 19      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 20      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 21      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 22      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 23      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 24      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 25      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 26      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 27      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 28      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 29      |           |             |
|          |                        |       |            |             |          |      | Packaging 1 - 30      |           |             |



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**Container No:** S181538



**Part:** D206-628-022

**Job No:** 193743

**Serial No/Batch:** S181538

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH98-14 Issue 2 FAA STC SA00500

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|                                                                                              |       |        |           |  |                        |                         |
|----------------------------------------------------------------------------------------------|-------|--------|-----------|--|------------------------|-------------------------|
|                                                                                              |       |        |           |  | Packaging 1 - 31       |                         |
|                                                                                              |       |        |           |  | Packaging 1 - 32       |                         |
|                                                                                              |       |        |           |  | Packaging 1 - 33       |                         |
|                                                                                              |       |        |           |  | Packaging 1 - 34       |                         |
|                                                                                              |       |        |           |  | Packaging 1 - 35       |                         |
|                                                                                              |       |        |           |  | Packaging 1 - 36       |                         |
| 120 QC 4                                                                                     | 1 pcs | 5/7/19 | 0.00 0.00 |  | QC 4 - 28              |                         |
|                                                                                              |       |        |           |  | QC 4 - 58              |                         |
|                                                                                              |       |        |           |  | QC 4 - 69              |                         |
|                                                                                              |       |        |           |  | QC 4 - 9               | DAS 46 9-89 MAY 15 2019 |
|                                                                                              |       |        |           |  | QC 4 - 46              |                         |
|                                                                                              |       |        |           |  | QC 4 - 68              |                         |
| 130 Packaging 3-1 - Stock - B4B                                                              | 1 pcs | 5/7/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  | DAS 46 9-89 MAY 15 2019 |
|                                                                                              |       |        |           |  | Packaging 3 - 2 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 3 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 4 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 5 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 6 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 7 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 8 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 9 - B4B  |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 10 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 11 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 12 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 13 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 14 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 15 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 16 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 17 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 18 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 19 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 20 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 21 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 22 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 23 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 24 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 25 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 26 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 27 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 28 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 29 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 30 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 31 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 32 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 33 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 34 - B4B |                         |
|                                                                                              |       |        |           |  | Packaging 3 - 35 - B4B | DAS 21 9-89 MAY 15 2019 |
|                                                                                              |       |        |           |  | Packaging 3 - 36 - B4B |                         |
| 135 DC - 1 - B4B                                                                             | 1 pcs | 5/7/19 | 0.00 0.00 |  | DC - 1 - B4B           |                         |
|                                                                                              |       |        |           |  | DC - 2 - B4B           |                         |
| 140 QC 21 - FG                                                                               | 1 pcs | 5/7/19 | 0.00 0.00 |  | QC 21 - FG - 21        | DAS 21 9-89 MAY 15 2019 |
|                                                                                              |       |        |           |  | QC 21 - FG - 70        |                         |
| Part Op 110 - Pick Kit                                                                       |       |        |           |  |                        |                         |
| Descriptions: 120 - QC4- 100% Inspect kits for completeness                                  |       |        |           |  |                        |                         |
| 130 - Identify and pack for shipping as per PPP D206-628-022                                 |       |        |           |  |                        |                         |
| 135 - Document Control - Photocopy blue file and type labels as per PPP D206-628-022 CHG 003 |       |        |           |  |                        |                         |
| 140 - QC21- Final Inspection - Work Order Release                                            |       |        |           |  |                        |                         |



## Job BOM

| Part / Item   | Component Name         | Quantity      | Operation                  | Container |
|---------------|------------------------|---------------|----------------------------|-----------|
| AN4-14A       | Bolt                   | 4 Ea (4 ea)   | 110-Packaging 1 - Pick Kit | 5157440   |
| AN4-15A       | Bolt                   | 8 Ea (8 ea)   | 110-Packaging 1 - Pick Kit | 5134436   |
| D2724-042     | 206L Step Assembly, RH | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5177357   |
| D2731-7       | Mounting Lug           | 4 pcs (4 ea)  | 110-Packaging 1 - Pick Kit | 5077596   |
| D2732-030     | Rubber Cushion - 3"    | 8 pcs (8 ea)  | 110-Packaging 1 - Pick Kit | 5141541   |
| D3394-043     | Lug                    | 4 pcs (4 ea)  | 110-Packaging 1 - Pick Kit | F164381   |
| MS21042L4     | Nut                    | 12 Ea (12 ea) | 110-Packaging 1 - Pick Kit | 5166694   |
| NAS1149D0463J | Washer                 | 12 Ea (12 ea) | 110-Packaging 1 - Pick Kit | 5158585   |

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN4-14A        | 4        | 666       | 0         |
|                            | AN4-15A        | 8        | 288       | 0         |
|                            | D2724-042      | 1        | 0         | 0         |
|                            | D2731-7        | 4        | 85        | 0         |
|                            | D2732-030      | 8        | 136       | 0         |
|                            | D3394-043      | 4        | 41        | 0         |
|                            | MS21042L4      | 12       | 3,711     | 0         |
|                            | NAS1149D0463J  | 12       | 4,512     | 0         |

Seg. 115 Pack 1 B4B →

DAS  
35  
9-89

## Part Specifications

Specifications could not be found.

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                     |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                     |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                            | Sequence #: _____                                                                                                                 | QTY Affected : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  | MRB (QSI042)        |  |
| <b>Description Work Order Deviation</b>                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   | <b>Disposition</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  | <b>Completed By</b> |  |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                     |  |
| <b>Root Cause</b><br><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                     |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                     |  |